

TECHNICAL DATA SHEET No 718

999 SEAM SEALER CARTR.

GENERAL TECHNICAL DESCRIPTION

Rubber-based seam sealer, ideal for metallic surfaces and car body joints.

Provides sound and waterproof protection.

Resistant to temperatures from -25 to 80°C (-13 to 176°F).

Overpaintable with all HB BODY paint systems.

Fast drying.

Mechanical and chemical resistance.

SURFACE

Inside or bottom parts of the car body

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.

PRODUCT APPLICATION

Apply using the cartridge applicator

2 - 3 h / 23°C (73°F)
200 µm (7.9 mil)

It can be painted over with all HB BODY paint systems, starting 15 min after application, up to 60 min at 23°C (73°F) or after drying.

Note: For maximum adhesion, it is recommended to apply P340 PLASTOFIX, prior to painting. Please refer to the relevant Technical Data Sheet for application guidance.

SPECIFIC GRAVITY
1.1 ± 0.1 g/cm³

SOLID CONTENT
65 ± 2% Weight

VOC (2004/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L.
2004/42/IIB(e)(840)840

CLEANING OF EQUIPMENT
Clean after final use with 767 NITRO thinner / reducer.

REMARKS

- Optimum operating temperature range 20 - 30°C (68 - 86°F).
- Drying time depends on film thickness and ambient temperature.

STORAGE SHELF LIFE
Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).

Always wear protective equipment

Follow the application instructions mentioned in this TDS

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